

Issue 6

DATA SHEET

MATERIAL REFERENCE - FLUORINOID® FL 355

DESCRIPTION LUBRICATED FILLED PEEK

TYPICAL APPLICATIONS

Low friction grade of filled PEEK for production of plain bearings, low friction valve seats etc.

TYPICAL PHYSICAL PROPERTIES

	Injection Moulded	Extruded	Compression Moulded
SPECIFIC GRAVITY	1.46	1.44 – 1.48	1.44 – 1.48
	(ISO R1183)	(H-WI-28)	(H-WI-28)
TENSILE STRENGTH	131 MPa	75 - 90 MPa	>45 MPa
	(ISO R527)	(H-WI-28)	(H-WI-28)
ELONGATION	3 %	>3 %	>3 %
	(ISO R527)	(H-WI-28)	(H-WI-28)

H-WI-28 is an Internal Fluorocarbon Procedure for Testing Melt Processible Plastics

COEFFICIENT OF FRICTION 0.11

AT 20°C, 30.5m / min, 70Kg LOAD

LIMITING PV AT 20°C, 30.5m/min 1084(MPa)(m/min)

MAXIMUM TEMPERATURE 260°C

MINIMUM TEMPERATURE -50°C

(All applications)

MIMIMUM TEMPERATURE -150°C

(Application Specific Only)

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These figures are typical values for the material and do not represent a product specification. Properties will vary depending on the source of raw material, method of processing, physical form of the product, direction of measurement etc.